

IMPERIAL DRILL SIZE CHART

Fraction.	L/N	Decimal	mm
	80	0.0135	0.3429
	79	0.0145	0.3683
1/64		0.0156	0.3962
	78	0.0160	0.4064
	77	0.0180	0.4572
	76	0.0200	0.5080
	75	0.0210	0.5334
	74	0.0225	0.5715
	73	0.0240	0.6096
	72	0.0250	0.6350
	71	0.0260	0.6604
	70	0.0280	0.7112
	69	0.0292	0.7417
	68	0.0310	0.7874
1/32		0.0313	0.7950
	67	0.0320	0.8128
	66	0.0330	0.8382
	65	0.0350	0.8890
	64	0.0360	0.9144
	63	0.0370	0.9398
	62	0.0380	0.9652
	61	0.0390	0.9906
	60	0.0400	1.0160
	59	0.0410	1.0414
	58	0.0420	1.0668
	57	0.0430	1.0922
	56	0.0465	1.1811
3/64		0.0469	1.1913
	55	0.0520	1.3208
	54	0.0550	1.3970
	53	0.0595	1.5113
1/16		0.0625	1.5875
	52	0.0635	1.6129
	51	0.0670	1.7018
	50	0.0700	1.7780
	49	0.0730	1.8542
	48	0.0760	1.9304
5/64		0.0781	1.9837
	47	0.0785	1.9939
	46	0.0810	2.0574
	45	0.0820	2.0828
	44	0.0860	2.1844
	43	0.0890	2.2606
	42	0.0935	2.3749
3/32		0.0938	2.3825
	41	0.0960	2.4384
	40	0.0980	2.4892
	39	0.0995	2.5273
	38	0.1015	2.5781
	37	0.1040	2.6416
	36	0.1065	2.7051
7/64		0.1094	2.7788
	35	0.1100	2.7940
	34	0.1110	2.8194
	33	0.1130	2.8702
	32	0.1160	2.9464
	31	0.1200	3.0480

Fraction.	L/N	Decimal	mm
1/8		0.1250	3.1750
	30	0.1285	3.2639
	29	0.1360	3.4544
	28	0.1405	3.5687
9/64		0.1406	3.5712
	27	0.1440	3.6576
	26	0.1470	3.7338
	25	0.1495	3.7973
	24	0.1520	3.8608
	23	0.1540	3.9116
5/32		0.1563	3.9700
	22	0.1570	3.9878
	21	0.1590	4.0386
	20	0.1610	4.0894
	19	0.1660	4.2164
	18	0.1695	4.3053
11/64		0.1719	4.3663
	17	0.1730	4.3942
	16	0.1770	4.4958
	15	0.1800	4.5720
	14	0.1820	4.6228
	13	0.1850	4.6990
3/16		0.1875	4.7625
	12	0.1890	4.8006
	11	0.1910	4.8514
	10	0.1935	4.9149
	9	0.1960	4.9784
	8	0.1990	5.0546
	7	0.2010	5.1054
13/64		0.2031	5.1587
	6	0.2040	5.1816
	5	0.2055	5.2197
	4	0.2090	5.3086
	3	0.2130	5.4102
7/32		0.2188	5.5575
	2	0.2210	5.6134
	1	0.2280	5.7912
	A	0.2340	5.9436
15/64		0.2344	5.9538
	B	0.2380	6.0452
	C	0.2420	6.1468
	D	0.2460	6.2484
1/4		0.2500	6.3500
	F	0.2570	6.5278
	G	0.2610	6.6294
17/64		0.2656	6.7462
	H	0.2660	6.7564
	I	0.2720	6.9088
	J	0.2770	7.0358
	K	0.2810	7.1374
9/32		0.2813	7.1450
	L	0.2900	7.3660
	M	0.2950	7.4930
19/64		0.2969	7.5413
	N	0.3020	7.6708
5/16		0.3125	7.9375
	O	0.3160	8.0264

Fraction.	L/N	Decimal	mm
	P	0.3230	8.2042
21/64		0.3281	8.3337
	Q	0.3320	8.4328
	R	0.3390	8.6106
11/32		0.3438	8.7325
	S	0.3480	8.8392
	T	0.3580	9.0932
23/64		0.3594	9.1288
	U	0.3680	9.3472
3/8		0.3750	9.5250
	V	0.3770	9.5758
	W	0.3860	9.8044
25/64		0.3906	9.9212
	X	0.3970	10.0838
	Y	0.4040	10.2616
13/32		0.4063	10.3200
	Z	0.4130	10.4902
27/64		0.4219	10.7163
7/16		0.4375	11.1125
29/64		0.4531	11.5087
15/32		0.4688	11.9075
31/64		0.4844	12.3038
1/2		0.5000	12.7000
33/64		0.5156	13.0962
17/32		0.5313	13.4950
35/64		0.5469	13.8913
9/16		0.5625	14.2875
37/64		0.5781	14.6837
19/32		0.5938	15.0825
39/64		0.6094	15.4788
5/8		0.6250	15.8750
41/64		0.6406	16.2712
21/32		0.6563	16.6700
43/64		0.6719	17.0663
11/16		0.6875	17.4625
45/64		0.7031	17.8587
23/32		0.7188	18.2575
47/64		0.7344	18.6538
3/4		0.7500	19.0500
49/64		0.7656	19.4462
25/32		0.7813	19.8450
51/64		0.7969	20.2413
13/16		0.8125	20.6375
53/64		0.8281	21.0337
27/32		0.8438	21.4325
55/64		0.8594	21.8288
7/8		0.8750	22.2250
57/64		0.8906	22.6212
29/32		0.9063	23.0200
59/64		0.9219	23.4163
15/16		0.9375	23.8125
61/64		0.9531	24.2087
31/32		0.9688	24.6075
63/64		0.9844	25.0038
1		1.0000	25.4000

L/N = Letter / SWG Number

autochron - specialists in timing & navigational equipment, automobilia and vintage automobile accessories

Shootersway Farm, Shootersway, Berkhamsted, Hertfordshire, HP4 3TY, United Kingdom - clive@autochron.co.uk - www.autochron.co.uk - 01442 873345 - 07845 533840

© autochron